

# Aluminum electrolytic capacitors

Single-ended capacitors

Series/Type: B41859 Date: December 2010

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# Single-ended capacitors

Very low impedance - 105 °C

# Long-life grade capacitors for professional applications

# Applications

- For use in output circuits of switch-mode power supplies of compact design
- For professional industrial electronics, telecommunications and data processing equipment
- Automotive electronics

# Features

- Very low impedance at high frequency
- Very low ESR
- High ripple current capability
- High reliability and long useful life
- RoHS-compatible

# Construction

- Radial leads
- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Minus pole marking on the insulating sleeve
- Case with safety vent

# **Delivery mode**

Terminal configurations and packing:

- Bulk
- Taped, Ammo pack
- Cut (see chapter "Single-ended Taping, packing and lead configurations, Cut leads (Chapter B)")
- Kinked (see chapter "Single-ended Taping, packing and lead configurations, Kinked leads (Chapter B)")
- PAPR (protection against polarity reversal): crimped leads, J leads, bent leads

Refer to chapter "Single-ended capacitors – Taping, packing and lead configurations" for further details.







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# Specifications and characteristics in brief

-								
Rated voltage V <sub>R</sub>	16 3	35 V DC						
Surge voltage Vs	1.15 ·	V <sub>R</sub>						
Rated capacitance C <sub>R</sub>	100	3300 µF						
Capacitance tolerance	±20%	≙ M						
Dissipation factor tan $\boldsymbol{\delta}$	For ca	pacitance ł	nigher than 10	00 µF add (	0.02 for every incre	ase of		
(20 °C, 120 Hz)	1000 µ	1000 μF.						
	V <sub>R</sub> (V I	DC)	16	25	35			
	tan δ (	max.)	0.16	0.14	0.12			
Leakage current I <sub>leak</sub> (20 °C, 5 min)	I <sub>leak</sub> =	= 0.01µA •	$\left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)$					
Self-inductance ESL	Diame	ter (mm)	8 12.5	16	18			
	ESL (n	ηH)	20	26	34			
Useful life						-		
105 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	> 2000	) h for d = 8	3 mm					
	> 3000	) h for d = 1	l0 mm					
	> 5000	) h for $d \ge 1$	2.5 mm					
Requirements	$\Delta C/C$	≤±40% c	of initial value					
	$tan  \delta$	$\leq$ 3 times	initial specifie	ed limit				
	I <sub>leak</sub>	$\leq$ initial s	pecified limit					
Voltage endurance test								
105 °C; V <sub>R</sub>	> 2000	) h for d = 8	3 mm					
		) h for d = 1	•					
		) h for $d \ge 1$	-					
Post test requirements	$\Delta C/C$	≤±30% c	of initial value					
	tan δ	$\leq$ 2 times	initial specifie	ed limit				
	I <sub>leak</sub>	≤ initial s	pecified limit					
Vibration resistance test		60068-2-6	,					
		, 0			ment amplitude ma	ι <b>Χ</b> .		
	1.5 mm, acceleration max. 20 $g$ , duration $3 \times 2$ h.							
	Capacitor rigidly clamped by the aluminum case.							
IEC climatic category		To IEC 60068-1:						
-	40/105/56 (-40 °C/+105 °C/56 days damp heat test)							
Sectional specification	IEC 60	)384-4						
eccusiiai opeeinidation	1EC 00004-4							



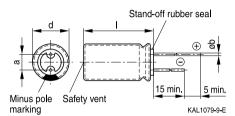


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#### **Dimensional drawings**

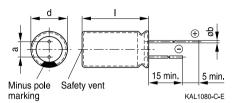
#### With stand-off rubber seal

Diameters (mm): 10, 12.5, 16



# With flat rubber seal

Diameter (mm): 8



# **Dimensions and weights**

Dimensions (	mm)			Approx. weight
d +0.5	1	a ±0.5	b	g
8	11.5 +1.5	3.5	0.60 ±0.05	1.0
10	12.5 +1.0	5.0	0.60 ±0.05	1.6
10	16 +1.0	5.0	0.60 ±0.05	1.9
10	20 +2.0	5.0	0.60 ±0.05	2.6
12.5	20 +2.0	5.0	0.60 ±0.05	3.6
12.5	25 +2.0	5.0	0.60 ±0.05	4.5
16	20 +2.0	7.5	0.80 ±0.05	5.5
16	25 +2.0	7.5	0.80 ±0.05	7.5



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# Overview of available types

V <sub>R</sub> (V DC)	16	25	35
	Case dimensions d	×I (mm)	
C <sub>R</sub> (μF)			
100			8 ×11.5
120			8 × 11.5
150			8 ×11.5
180		8 × 11.5	10 × 12.5
220		8 × 11.5	10 × 12.5
270	8 × 11.5	10 × 12.5	
330	8 × 11.5	10 × 12.5	10 × 16
470	10 × 12.5	10 × 16	10 × 20
560	10 × 16	10 × 16	10 × 20
680	10 × 16	10 × 20	12.5 × 20
820		10 × 20	
1000	10 × 20	12.5 × 20	12.5 × 25
			16 ×20
1200	10 × 20		16 × 20
1500	12.5×20	12.5 × 25	16 × 25
1800	12.5 × 25	16 × 20	
2200	12.5 × 25	16 × 25	
2700	16 × 20		
3300	16 × 25		

Other voltage and capacitance ratings are available upon request.



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#### Technical data and ordering codes

C <sub>R</sub>	Case	Z <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,R</sub>	Ordering code
120 Hz	dimensions	100 kHz	100 kHz	100 kHz	(composition see below)
20 °C	d×I	−10 °C	20 °C	105 °C	
μF	mm	Ω	Ω	mA	
$V_{R} = 16 \text{ V DC}$	>				
270	8 × 11.5	0.190	0.056	945	B41859C4277M***
330	8 ×11.5	0.190	0.056	945	B41859C4337M***
470	10 × 12.5	0.140	0.039	1330	B41859C4477M***
560	10 ×16	0.100	0.028	1760	B41859C4567M***
680	10 ×16	0.100	0.028	1760	B41859C4687M***
1000	10 ×20	0.060	0.020	1960	B41859C4108M***
1200	10 ×20	0.060	0.020	1960	B41859C4128M***
1500	$12.5 \times 20$	0.043	0.017	2480	B41859C4158M***
1800	$12.5 \times 25$	0.038	0.015	2900	B41859C4188M***
2200	$12.5 \times 25$	0.038	0.015	2900	B41859C4228M***
2700	16 ×20	0.038	0.015	3250	B41859C4278M***
3300	16 × 25	0.035	0.013	3630	B41859C4338M***
$V_R = 25 \text{ V DC}$	<u>)</u>		-		
180	8 × 11.5	0.190	0.056	945	B41859C5187M***
220	8 × 11.5	0.190	0.056	945	B41859C5227M***
270	10 × 12.5	0.140	0.039	1330	B41859C5277M***
330	10 × 12.5	0.140	0.039	1330	B41859C5337M***
470	10 ×16	0.100	0.028	1760	B41859C5477M***
560	10 ×16	0.100	0.028	1760	B41859C5567M***
680	10 ×20	0.060	0.020	1960	B41859C5687M***
820	10 ×20	0.060	0.020	1960	B41859C5827M***
1000	$12.5 \times 20$	0.043	0.017	2480	B41859C5108M***
1500	$12.5 \times 25$	0.038	0.015	2900	B41859C5158M***
1800	16 ×20	0.038	0.015	3250	B41859C5188M***
2200	16 × 25	0.035	0.013	3630	B41859C5228M***

#### Composition of ordering code

\*\*\* = Version

- 000 = for standard leads, bulk
- 001 = for kinked leads, bulk (for  $d \times I = 10 \times 20$  mm and  $\emptyset$  12.5 ... 16 mm)
- 002 = for cut leads, bulk (for  $\emptyset$  10 ... 16 mm)
- 003 = for crimped leads, blister (for  $\emptyset$  16 mm)
- 004 = for J leads, blister (for  $\emptyset$  10 ... 16 mm)
- 006 = for taped leads, Ammo pack, lead spacing F = 3.5 mm (for  $\emptyset$  8 mm)
- 008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (for  $\oslash$  8 ... 12.5 mm)
- 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for  $\oslash$  16 mm)
- 012 = for bent 90° leads, blister (for  $\emptyset$  16 mm)



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#### Technical data and ordering codes

C <sub>R</sub>	Case	Z <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,R</sub>	Ordering code
120 Hz	dimensions	100 kHz	100 kHz	100 kHz	(composition see below)
20 °C	$d \times I$	−10 °C	20 °C	105 °C	
μF	mm	Ω	Ω	mA	
V <sub>R</sub> = 35 V [	DC	•			
100	8 × 11.5	0.190	0.056	945	B41859C7107M***
120	8 × 11.5	0.190	0.056	945	B41859C7127M***
150	8 × 11.5	0.190	0.056	945	B41859C7157M***
180	10 × 12.5	0.140	0.039	1330	B41859C7187M***
220	10 × 12.5	0.140	0.039	1330	B41859C7227M***
330	10 × 16	0.100	0.028	1760	B41859C7337M***
470	10 ×20	0.060	0.020	1960	B41859C7477M***
560	10 ×20	0.060	0.020	1960	B41859C7567M***
680	$12.5 \times 20$	0.043	0.017	2480	B41859C7687M***
1000	$12.5 \times 25$	0.038	0.015	2900	B41859C7108M***
1000	16 ×20	0.038	0.015	3250	B41859D7108M***
1200	16 ×20	0.038	0.015	3250	B41859C7128M***
1500	16 ×25	0.035	0.013	3630	B41859C7158M***

#### Composition of ordering code

\*\*\* = Version

000 = for standard leads, bulk

001 = for kinked leads, bulk (for d  $\times$  l = 10  $\times$  20 mm and  $\oslash$  12.5 ... 16 mm)

002 = for cut leads, bulk (for  $\emptyset$  10 ... 16 mm)

003 = for crimped leads, blister (for  $\emptyset$  16 mm)

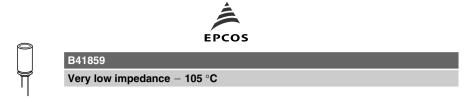
004 = for J leads, blister (for  $\emptyset$  10 ... 16 mm)

006 = for taped leads, Ammo pack, lead spacing F = 3.5 mm (for  $\emptyset$  8 mm)

008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (for  $\oslash$  8 ... 12.5 mm)

009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for  $\varnothing$  16 mm)

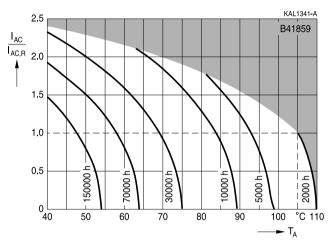
012 = for bent 90° leads, blister (for  $\emptyset$  16 mm)



#### Useful life

depending on ambient temperature  $T_{\text{\tiny A}}$  under ripple current operating conditions^{1)}

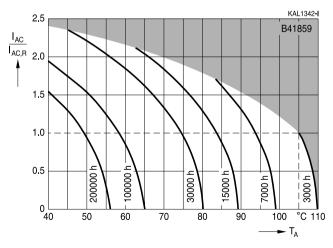
d = 8 mm



# Useful life

depending on ambient temperature T<sub>A</sub> under ripple current operating conditions<sup>1)</sup>

d = 10 mm



 Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.

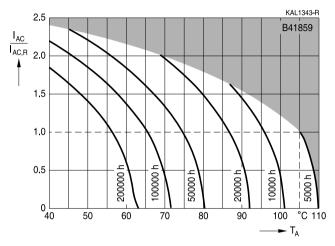


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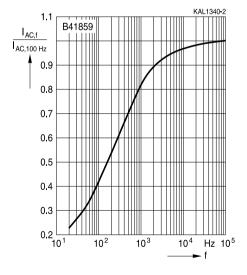
#### Useful life

depending on ambient temperature  $T_A$  under ripple current operating conditions<sup>2)</sup>

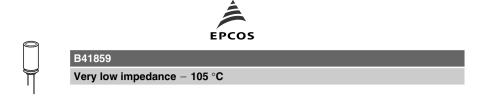
 $d \ge 12.5 \text{ mm}$ 



# Frequency factor of permissible ripple current I<sub>AC</sub> versus frequency f



 Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.



#### Taping, packing and lead configurations

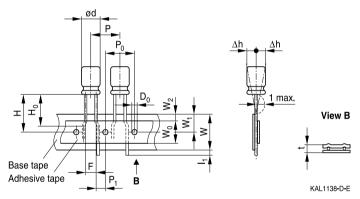
#### Taping

Single-ended capacitors are available taped in Ammo pack from diameter 4 to 18 mm as follows:

 $\begin{array}{l} \mbox{Lead spacing F} = 2.0\mbox{ mm} (\oslash\ d = 4\ ...\ 5\mbox{ mm})\\ \mbox{Lead spacing F} = 2.5\mbox{ mm} (\oslash\ d = 4\ ...\ 6.3\mbox{ mm})\\ \mbox{Lead spacing F} = 3.5\mbox{ mm} (\oslash\ d = 8\mbox{ mm})\\ \mbox{Lead spacing F} = 5.0\mbox{ mm} (\oslash\ d = 4\ ...\ 12.5\mbox{ mm})\\ \mbox{Lead spacing F} = 7.5\mbox{ mm} (\oslash\ d = 16\ ...\ 18\mbox{ mm}). \end{array}$ 

# Lead spacing 2.0 mm ( $\emptyset$ d = 4 ... 5 mm)

Last 3 digits of ordering code: 016



#### **Dimensions in mm**

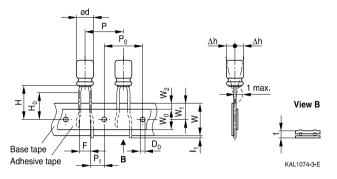
$\emptyset  d$	F	Н	W	W <sub>0</sub>	$W_1$	$W_2$	Р	P <sub>0</sub>	P <sub>1</sub>	$I_1$	t	$\Delta h$	D <sub>0</sub>
4 5		18.5					12.7				0.7	1	4.0
	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±1.0	±0.3	±0.7	max.	±0.2	±1.0	±0.2



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# Lead spacing 2.5 mm (Ø d = 4 ... 6.3 mm)

Last 3 digits of ordering code: 007

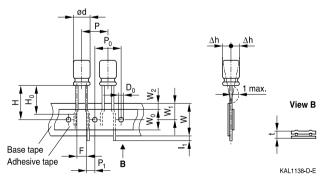


#### **Dimensions in mm**

Ød	F	Н	W	$W_{0}$	$W_1$	$W_2$	H₀	Р	P <sub>0</sub>	<b>P</b> <sub>1</sub>	I <sub>1</sub>	t	$\Delta h$	D <sub>0</sub>
4 6.3				5.5								0.7	1.0	4.0
Toler- rance	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2

#### Lead spacing 3.5 mm ( $\emptyset$ d = 8 mm)

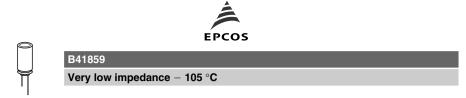
Last 3 digits of ordering code: 006



#### **Dimensions in mm**

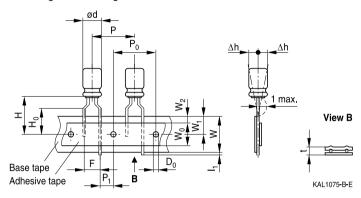
Ød	F	Н	W	W <sub>o</sub>	<b>W</b> <sub>1</sub>	W <sub>2</sub>	Р	P <sub>0</sub>	P <sub>1</sub>	$I_1$	t	$\Delta h$	D <sub>0</sub>
8	3.5	18.5	18.0	10	9.0	3.0	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Toler- ance	+0.8 -0.2	±1.0	±0.5	min.	±0.5	max.	±1.0	±0.3	±0.6	max.	±0.2	max.	±0.2

Leads can also run straight through the taping area. Taping is available up to dimensions  $d\times I=8\times 15$  mm.



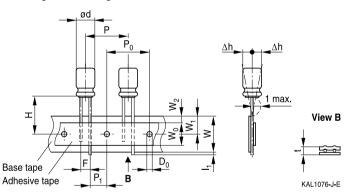
#### Lead spacing 5.0 mm ( $\emptyset$ d = 4 ... 8 mm)

Last 3 digits of ordering code: 008



#### Lead spacing 5.0 mm (Ø d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008



#### **Dimensions in mm**

Ød	F	Н	W	W <sub>o</sub>	$W_1$	W <sub>2</sub>	H₀	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	Δh	D <sub>0</sub>
4 6.3	5.0	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.6	1.0	4.0
8		20.0		10.0			16.0	12.7	12.7	3.85				
10	5.0	19.0	18.0	12.5	9.0	1.5	-	12.7	12.7	3.85	1.0	0.6	1.0	4.0
12.5		19.0		12.5			_	15.0	15.0	5.0				
Toler- ance	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	+0.3 -0.2	max.	±0.2

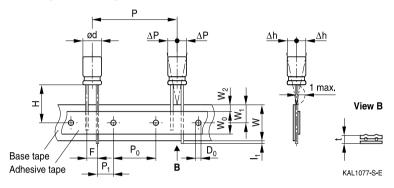
Taping is available up to dimensions d  $\times$  I = 10  $\times$  31.5 mm and 12.5  $\times$  25 mm. Taping is not available for d  $\times$  I = 8  $\times$  20 mm.



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# Lead spacing 7.5 mm ( $\emptyset$ d = 16 ...18 mm)

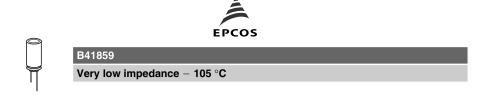
Last 3 digits of ordering code: 009



#### **Dimensions in mm**

$\varnothing$ d	F	Н	W	$W_{0}$	$W_1$	$W_2$	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	$\Delta P$	$\Delta h$	$D_0$
16	7.5	10 E	10.0	12.5	0.0	1.5	20.0	15.0	0.75	10	0.7	0	0	4.0
18	7.5	10.5	10.0	12.5	9.0	1.5	30.0	15.0	3.75	1.0	0.7	0	0	4.0
Toler- ance	±0.8	-0.5 +0.75	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	±1.0	±1.0	±0.2

Taping is available up to dimensions  $d \times I = 16 \times 31.5$  mm and  $18 \times 31.5$  mm.



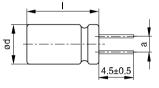
#### Cut or kinked leads

Single-ended capacitors are available with cut or kinked leads. Other lead configurations also available upon request.

#### Cut leads (Chapter A)

Available for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Last 3 digits of ordering code: 002



KAL1086-R

Case size d x l (mm)	Dimensions
	(mm)
	a ±0.5
4 x 7	1.5
5 x 7	2.0
5 x 11	2.0
6.3 x 7	2.5
6.3 x 11	2.5
8 x 7	3.5
8 x 11.5	3.5
8 x 15	3.5
8 x 20	3.5
10 x 12.5	5.0
10 x 16	5.0
10 x 20	5.0
10 x 25	5.0
10 x 31.5	5.0

Case size d x l (mm)	Dimensions
	(mm)
	a ±0.5
12.5 x 16	5.0
12.5 x 20	5.0
12.5 x 25	5.0
12.5 x 31.5	5.0
12.5 x 35.5	5.0
12.5 x 40	5.0
16 x 20	7.5
16 x 25	7.5
16 x 31.5	7.5
16 x 35.5	7.5
16 x 40	7.5
18 x 20	7.5
18 x 25	7.5
18 x 31.5	7.5
18 x 35.5	7.5
18 x 40	7.5

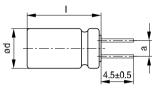


#### Cut leads (Chapter B)

Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

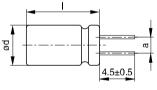
Last 3 digits of ordering code: 002

#### With stand-off rubber seal





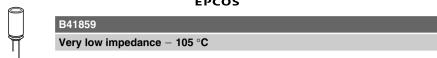
#### With flat rubber seal



KAL1086-R

Case size	Dimensions (mm)
$d \times I$ (mm)	a ±0.5
10 × 12.5	5.0
10×16	5.0
10×20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16×20	7.5
16×25	7.5
16×31.5	7.5
16 × 35.5	7.5
18×20	7.5
18×25	7.5
18×31.5	7.5
18 × 35	7.5
18×40	7.5

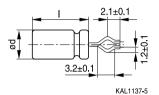


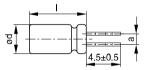


#### Kinked leads (Chapter A)

Available for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Last 3 digits of ordering code: 001





KAL1084-A

Case size d x I (mm)	Dimensions
( )	(mm)
	a ±0.5
4 x 7	1.5
5 x 7	2.0
5 x 11	2.0
6.3 x 7	2.5
6.3 x 11	2.5
8 x 7	3.5
8 x 11.5	3.5
8 x 15	3.5
8 x 20	3.5
10 x 12.5	5.0
10 x 16	5.0
10 x 20	5.0
10 x 25	5.0
10 x 31.5	5.0

Case size d x l (mm)	Dimensions
	(mm)
	a ±0.5
12.5 x 16	5.0
12.5 x 20	5.0
12.5 x 25	5.0
12.5 x 31.5	5.0
12.5 x 35.5	5.0
12.5 x 40	5.0
16 x 20	7.5
16 x 25	7.5
16 x 31.5	7.5
16 x 35.5	7.5
16 x 40	7.5
18 x 20	7.5
18 x 25	7.5
18 x 31.5	7.5
18 x 35.5	7.5
18 x 40	7.5

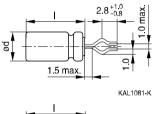


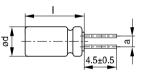
#### Kinked leads (Chapter B)

Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

Last 3 digits of ordering code: 001

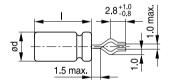
#### With stand-off rubber seal



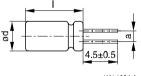


KAL1083-2

#### With flat rubber seal

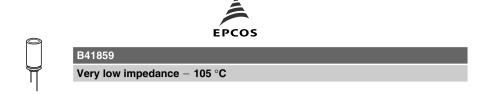






KAL1084-A

	Dimensione (mm)
Case size	Dimensions (mm)
$d \times l (mm)$	a ±0.5
10×20	5.0
12.5  imes 20	5.0
$12.5 \times 25$	5.0
16×20	7.5
16×25	7.5
$16 \times 31.5$	7.5
16  imes 35.5	7.5
18×20	7.5
18×25	7.5
18×31.5	7.5
18 × 35	7.5
18×40	7.5



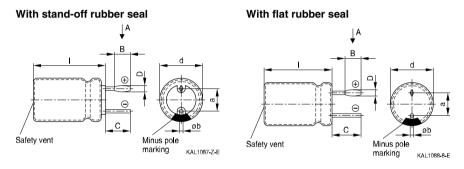
#### PAPR leads (Protection Against Polarity Reversal)

These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 18 mm. There are three configurations available: Crimped leads, J leads, bent 90° leads

Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

#### Crimped leads

Last 3 digits of ordering code: 003

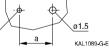


# Suggestion for PCB hole diameter

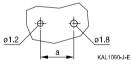
ø1.0



Suggestion for PCB hole diameter. wire ø0.8 mm



Suggestion for PCB hole diameter, wire ø1.0 mm



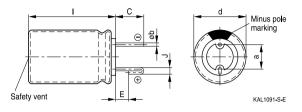
Case size	Dimensio	Dimensions (mm)						
$d \times I$ (mm)	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	Øb		
16×20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
16×25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
16×31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
16 × 35.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
18×20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18×31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18×40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		



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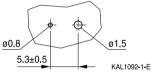
#### J leads

Last 3 digits of ordering code: 004

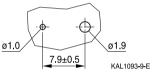


#### Suggestion for PCB hole diameter

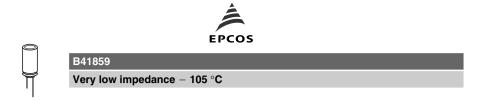
Suggestion for PCB hole diameter, wire  $\emptyset 0.6 \text{ mm}$ 



Suggestion for PCB hole diameter, wire  $\emptyset 0.8 \text{ mm}$ 

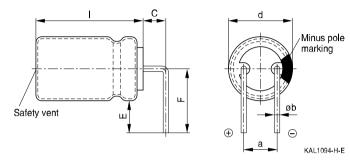


Case size	Dimensions (mm)						
$d \times I$ (mm)	C ±0.5	E ±0.5	J ±0.2	a ±0.5	Øb		
10×12.5	3.2	0.7	1.2	5.0	0.6 ±0.05		
10×16	3.2	0.7	1.2	5.0	0.6 ±0.05		
10×20	3.2	0.7	1.2	5.0	0.6 ±0.05		
12.5 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05		
$12.5 \times 25$	3.2	0.7	1.2	5.0	0.6 ±0.05		
16×20	3.5	0.7	1.6	7.5	0.8 ±0.05		
16×25	3.5	0.7	1.6	7.5	0.8 ±0.05		
16×31.5	3.5	0.7	1.6	7.5	0.8 ±0.05		
16 × 35.5	3.5	0.7	1.6	7.5	0.8 ±0.05		
18×20	3.5	0.7	1.6	7.5	0.8 ±0.1		
18×25	3.5	0.7	1.6	7.5	0.8 ±0.1		
18×31.5	3.5	0.7	1.6	7.5	0.8 ±0.1		
18  imes 35	3.5	0.7	1.6	7.5	0.8 ±0.1		



# Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012



Case size	Dimensions	Dimensions (mm)						
d  imes I (mm)	C ±0.5	E ±0.5	F ±0.5	a ±0.5	Øb			
16×20	4.0	4.0	12.0	7.5	0.8 ±0.05			
16 × 25	4.0	4.0	12.0	7.5	0.8 ±0.05			
16  imes 31.5	4.0	4.0	12.0	7.5	0.8 ±0.05			
16  imes 35.5	4.0	4.0	12.0	7.5	0.8 ±0.05			
18×20	4.0	4.0	13.0	7.5	0.8 ±0.1			
18×25	4.0	4.0	13.0	7.5	0.8 ±0.1			
18×31.5	4.0	4.0	13.0	7.5	0.8 ±0.1			
18 × 35	4.0	4.0	13.0	7.5	0.8 ±0.1			
18×40	4.0	4.0	13.0	7.5	0.8 ±0.1			

Bent leads for diameter 12.5 mm available upon request.

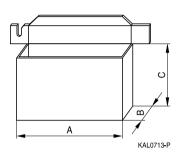


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#### Packing units and box dimensions

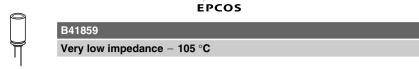
#### Ammo pack

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.



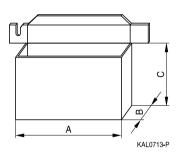
Case size	Dimer	Dimensions (mm)					
d×l			units				
mm	A <sub>max</sub>	B <sub>max</sub>	C <sub>max</sub>	pcs.			
$4 \times 7$	330	50	196	2000			
$5 \times 7$	330	50	226	2000			
5×11	330	50	226	2000			
6.3×7	330	50	286	2000			
6.3 × 11	330	50	286	2000			
8×7	330	50	246	1000			
8×11.5	330	50	246	1000			
8×15	330	50	246	500			
10  imes 12.5	330	50	196	500			
10 × 16	330	54	196	500			
10×20	330	58	196	500			
12.5  imes 20	341	60	272	500			
12.5  imes 25	341	65	272	500			
16  imes 25	320	65	270	300			
16×31.5	315	65	275	300			
18×20	315	65	275	250			
18×25	315	65	275	250			
18  imes 31.5	315	65	275	250			





#### Ammo pack

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.



Case size d × l	Dimens	Dimensions (mm)				
mm	A <sub>max</sub>	B <sub>max</sub>	C <sub>max</sub>	pcs.		
8×11.5	345	55	240	1000		
10  imes 12.5	345	55	280	750		
10 × 16	345	60	200	500		
10×20	345	60	200	500		
12.5  imes 20	345	65	280	500		
12.5  imes 25	345	65	280	500		
16×20	315	65	275	300		
16×25	315	65	275	300		
16  imes 31.5	315	65	275	300		
18×20	315	65	275	250		
18×25	315	65	275	250		
18×31.5	315	65	275	250		



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# Overview of packing units and code numbers for case sizes 4 x 7 ... 16 x 40

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Case size	Standard,	Taped,			Kinked leads,	Cut leads,
dxl	bulk	Ammo p	ack		bulk	bulk
mm	pcs.	pcs.			pcs.	pcs.
4 x 7	10000	2000			15000	15000
5 x 7	7500	2000			10000	10000
5 x 11	5000	2000			10000	10000
6.3 x 7	5000	2000			10000	10000
6.3 x 11	5000	2000			5000	5000
8 x 7	5000	1000			5000	5000
8 x 11.5	2500	1000			4000	4000
8 x 15	2000	1000			2500	2500
8 x 20	1500	-			2000	2000
10 x 12.5	2000	500			2500	2500
10 x 16	1500	500			2000	2000
10 x 20	1000	500			1500	1500
10 x 25	1000	500			1250	1250
12.5 x 16	750	500			1000	1000
12.5 x 20	750	500			500	500
12.5 x 25	750	500			500	500
12.5 x 31.5	500	-			750	750
12.5 x 35.5	500	-			750	750
12.5 x 40	500	-			750	750
16 x 20	375	300			500	500
16 x 25	375	300			500	500
16 x 31.5	250	300			375	375
16 x 35.5	250	-			375	375
16 x 40	250	-			375	375
The last three	000	Code	F (mm)	d (mm)	001	002
digits of the		006	3.5	8		
complete		007	2.5	4 6.3		
ordering code		008	5.0	4 12.5		
state the lead		009	7.5	16 18		
configuration		016	2.0	4 5		





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#### Overview of packing units and code numbers for case sizes 18 x 20 ... 18 x 40

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Case size	Standard,	Taped,			Kinked leads,	Cut leads,
dxl	bulk	Ammo pack			bulk	bulk
mm	pcs.	pcs.			pcs.	pcs.
18 x 20	250	250			100	100
18 x 25	250	250			100	100
18 x 31.5	250	250			100	100
18 x 35.5	250	-			100	100
18 x 40	250	-			100	100
The last three	000	Code	F (mm)	d (mm)	001	002
digits of the		009	7.5	16 18		
complete						
ordering code						
state the lead						
configuration						



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#### Overview of packing units and code numbers for case sizes $8 \times 11.5 \dots 16 \times 35.5$

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

								PAPR	
Case size	Stan-	Taped	l,		Kinked	Cut	Crimped	J leads,	Bent 90°
$d \times I$	dard,	Ammo	o pack		leads,	leads,	leads,	blister	leads,
	bulk					bulk	blister		blister
mm	pcs.	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.
8×11.5	1000	1000			-	-	_	_	
10  imes 12.5	1000	750			-	1000	-	675	
10 × 16	1000	500	500			1000	-	675	
10×20	500	500	500			500	-	500	
12.5 × 20	350	500			350	350	-	300	1)
12.5 × 25	250	500			500	500	-	225	1)
12.5 × 30	200	-			-	-	-	_	
12.5 × 35	175	-			-	-	-	-	
12.5 × 40	175	-			-	-	-	-	
16×20	250	300			200	200	200	200	120
16×25	250	300			200	200	200	200	120
16×31.5	200	300			250	250	344	344	120
16 × 35.5	100	-			100	100	150	150	150
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		006	3.5	8					
complete		008	5	512.5					
ordering code		009	7.5	1618					
state the lead									
configuration									

1) Available upon request





Very low impedance - 105 °C

#### Overview of packing units and code numbers for case sizes 18 $\times$ 20 ... 18 $\times$ 40

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

								PAPR	
Case size	Stan-	Taped,			Kinked	Cut	Crimped	J leads,	Bent 90°
$d \times I$	dard,	Ammo pack			leads,	leads,	leads,	blister	leads,
	bulk				bulk	bulk	blister		blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
18×20	175	250			175	175	200	200	120
18×25	150	250			150	150	200	200	120
18×31.5	100	250			100	100	150	150	120
18×35	100	-			100	100	150	150	150
18×40	125	-		100	100	120	-	72	
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the complete ordering code state the lead configuration		009	7.5	1618					



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#### **Cautions and warnings**

#### Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.





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# Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Mounting position of screw- terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2 Nm M6: 2.5 Nm	11.3 "Mounting torques"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"



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Торіс	Safety information	Reference chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"





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# Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C <sub>R</sub>	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C <sub>f</sub>	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d <sub>max</sub>	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR <sub>f</sub>	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
$ESR_{T}$	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I <sub>AC</sub>	Alternating current (ripple current)	Wechselstrom
I <sub>AC,rms</sub>	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I <sub>AC,f</sub>	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I <sub>AC,R</sub>	Rated ripple current	Nennwechselstrom
I <sub>AC,R</sub> (B)	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I <sub>leak</sub>	Leakage current	Reststrom
I <sub>leak,op</sub>	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I <sub>max</sub>	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R <sub>ins</sub>	Insulation resistance	Isolationswiderstand
<b>R</b> <sub>symm</sub>	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
$\Delta T$	Temperature difference	Temperaturdifferenz
T <sub>A</sub>	Ambient temperature	Umgebungstemperatur
Tc	Case temperature	Gehäusetemperatur
Тв	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
Δt	Period	Zeitraum
t <sub>b</sub>	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



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Symbol	English	German
V	Voltage	Spannung
V <sub>F</sub>	Forming voltage	Formierspannung
$V_{op}$	Operating voltage	Betriebsspannung
V <sub>R</sub>	Rated voltage, DC voltage	Nennspannung, Gleichspannung
Vs	Surge voltage	Spitzenspannung
Xc	Capacitive reactance	Kapazitiver Blindwiderstand
XL	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Ζ <sub>T</sub>	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε <sub>0</sub>	Absolute permittivity	Elektrische Feldkonstante
ε <sub>r</sub>	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

# Note

All dimensions are given in mm.

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
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